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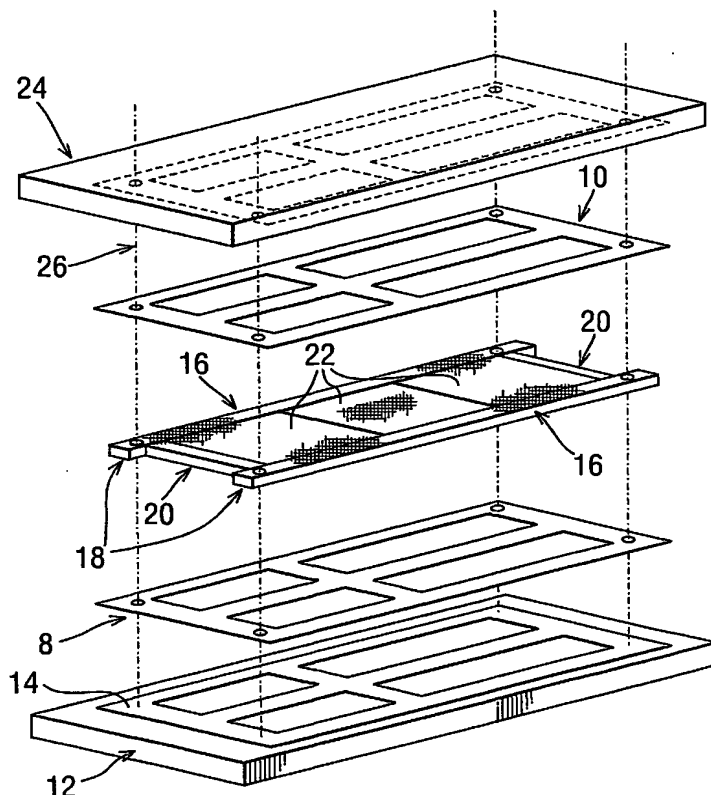
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(57) Abstract: The invention provides a method comprising a) attaching a first skin to a first surface of an open cell foam to form a precursor for a door, window or panel; and b) attaching a second skin to the precursor in a separate step from step a). The invention also provides a precursor for a door, window, or panel, comprising a skin attached to one face of an open cell foam, but not to an opposing face of the open cell foam.



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